



VULCAN COMPRESSION

COMMON FASTENER TORQUE CHART

FASTENER	NOMINAL SIZE INCH - TPI	TYPE	TORQUE LB x FT (N·M), UNLESS SPECIFIED
Center Cap Screw a	5/16 - 24	12 Point Steel Grade 5 Material Parts: SPL or SPL5	22 (30)
	3/8 - 24		40 (54)
	7/16 - 20		65 (88)
FASTENER	NOMINAL SIZE INCH - TPI	BOTTOM HALF	TOP HALF
Center Stud Drake 2-Piece	5/16 - 24	120 Lb x In (14)	66 Lb x In (7.5)
	3/8 - 24	16 (22)	96 Lb x In (11)
	1/2 - 20	36 (49) c	20 (27)
	5/8 - 18	73 (99)	40 (54)
	3/4 - 16	130 (175)	70 (95)